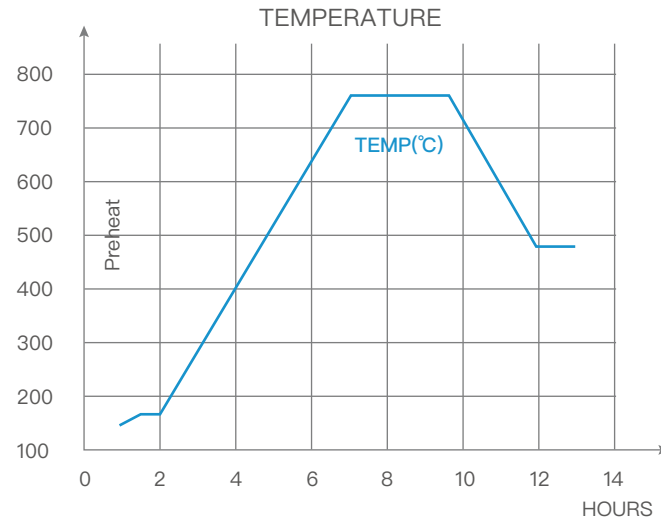




VARIETY AND CHARACTER

UNIZ zWax Resin Burnout Process

The following is the recommended burnout cycle for both zWAX Amber and zWAX Purple resins. Results may vary depending on the casting system. Adjustments to the curve may be applied to obtain the optimal results.



NOTES:

1. Clean printed parts thoroughly with isopropyl alcohol (IPA) or UNIZ's TotalCure®, then dry naturally or with compressed air before post-curing.
2. Post-cure the parts for 10 minutes under 405nm 10W UV LED light before casting.